

Work Order ID 139133

139133

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November 18, 2015 9:25:22 AM

Item ID: D3284-007 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Stud
 Start Date: 11/13/2015 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 11/16/2015 Req'd Qty: 1.00 ***1*** Customer: CMUST01
 Reference: RMA RA112194

Approvals: Process Plan: SW Date: 20151118 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3284	Rev B								
100		0.00							38 9-89
100									
QC	Memo	0.00							
Quality Control	INSPECT D3284-007 B55437 ON RA112194								NOV 30 2015
	RETURN TO STOCK WITH NEW BATCH NUMBER 139133								
110	Identify as per dwg & Stock Location: <u>Stoog</u>	0.00							
110									
Packaging	Memo	0.00							
Packaging									DEC 01 2015
120	QC21- Final Inspection - Work Order Release	0.00							
120									
QC	Memo	0.00							
Quality Control									DEC 01 2015

MCS DEC 01 2015

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="width: 15%;">Skid-tube ☐</td> <td style="width: 15%;">Cross tube ☐</td> <td style="width: 15%;">Water Jet ☐</td> <td style="width: 15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																															
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Picklist Print

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Parent Item: D3284-007

D3284-007

Parent Item Name: Stud

Start Date: 11/13/2015

Required Date: 11/16/2015

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP: B04.10.21Added Step 4KJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3284-007		Manufactured	No				Each	7.0000		1			
D3284-007									**				
Stud													

Location

Loc Qty

Loc Code

ST029

7

55437

7

1x D3284-007 B55437 x 1 Sta

20151118

RA112194

Received: November 2, 2015
Inspected: November 13, 2015

CUSTOMER: Mustang Helicopter
CUSTOMER CONTACT: Sam
SHIPPED FROM: Blackfalds, AB Canada

Instructions for RA112194 D3284-007 B55437 Rev A

- Customer no longer needed the part
- Return ~~D3284-007~~³⁹ in stock with new batch

Time Estimate: 1 hour

Departments Required: Quality, stores

Pictures Attached: N/A

QTY INSPECTED: 1x D3284-007 B55437 Rev A

**THIS INSTRUCTION SHEET MUST BE
ATTACHED TO THE RESTOCKING
WORK ORDER AT ALL TIMES!!!!**